

# A quadratic programming model for topology optimization in electromagnetic casting

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Partial differential equations, optimal design and numerics  
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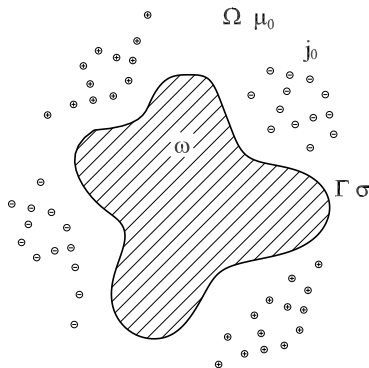
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# Electromagnetic Casting Problem



We assume that the electric current frequency is so high that the magnetic field penetrates a negligible distance into the liquid metal (skin effect).

# Electromagnetic Casting Problem



# Magnetic Field Equations

Michel Pierre, Jean R. Roche (1991)

$$\left\{ \begin{array}{ll} \nabla \times \mathbf{B} = \mu_0 \mathbf{j}_0 & \text{in } \Omega \\ \nabla \cdot \mathbf{B} = 0 & \text{in } \Omega \\ \mathbf{B} \cdot \mathbf{n} = 0 & \text{on } \Gamma \\ \|\mathbf{B}\| = O(\|x\|^{-1}) & \text{as } \|x\| \rightarrow \infty \text{ in } \Omega \end{array} \right. \quad (1)$$

$\omega$ : domain occupied by the liquid metal.

$\Gamma$ : boundary of  $\omega$ .

$\Omega = \mathbb{R} \setminus \omega$  is the exterior of the liquid metal.

$\mathbf{j}_0 = (0, 0, j_0)$  is the electric current density.

$\mathbf{B} = (B_1, B_2, 0)$  is the magnetic field vector.

$\mu_0$ : magnetic permeability of the vacuum.

$\mathbf{n}$ : outward-pointing unit normal vector of  $\Gamma$ .

## Equilibrium and constraints

In addition to the field equations we have the equilibrium equation:

$$\frac{1}{2\mu_0} \|\mathbf{B}\|^2 + \sigma \mathcal{C} = p_0 \quad \text{constant on } \Gamma \quad (1)$$

And the volume constraint:

$$\int_{\omega} d\Omega = S_0 \quad (2)$$

We also assume that  $j_0$  has a compact support in  $\Omega$  and satisfies:

$$\int_{\Omega} j_0 d\Omega = 0 \quad (3)$$

# Magnetic flux function

There exists the **magnetic flux function**  $\varphi : \Omega \rightarrow \mathbb{R}$  such that  $\mathbf{B} = \left( \frac{\partial \varphi}{\partial x_2}, -\frac{\partial \varphi}{\partial x_1}, 0 \right)$  where  $\varphi$  is solution to the state equation:

$$\begin{cases} -\Delta \varphi = \mu_0 j_0 & \text{in } \Omega \\ \varphi = 0 & \text{on } \Gamma \\ \varphi(x) = \mathbf{c} + o(1) & \text{as } \|x\| \rightarrow \infty \end{cases} \quad (1)$$

$\varphi$  has a **unique solution** in  $W_0^1(\Omega) = \{u : \rho u \in L^2(\Omega) \text{ and } \nabla u \in L^2(\Omega)\}$  with  $\rho(x) = [\sqrt{1 + \|x\|^2} \log(2 + \|x\|^2)]^{-1}$ .  $\mathbf{c}$  is unique in  $\mathbb{R}$ .

The equilibrium in terms of the flux function  $\varphi$  becomes:

$$\frac{1}{2\mu_0} \left| \frac{\partial \varphi}{\partial n} \right|^2 + \sigma \mathcal{C} = p_0 \quad \text{constant on } \Gamma \quad (2)$$



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# Design of inductors

- ▶ Find the configuration of inductors to have the liquid metal in equilibrium occupying certain known target domain  $\omega$ .
- ▶ Find  $j_0$  and  $c$  such that  $\int_{\Omega} j_0 dx = 0$  and that for the target domain  $\omega$  the solution  $\varphi$  of the state equation

$$\begin{cases} -\Delta\varphi = \mu_0 j_0 & \text{in } \Omega \\ \varphi = 0 & \text{on } \Gamma \\ \varphi(x) = c + o(1) & \text{as } \|x\| \rightarrow \infty \end{cases} \quad (1)$$

satisfies the equilibrium equation:

$$\frac{1}{2\mu_0} \left| \frac{\partial\varphi}{\partial n} \right|^2 + \sigma c = p_0 \quad \text{constant on } \Gamma \quad (2)$$

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## Design of inductors

$$\frac{1}{2\mu_0} \left| \frac{\partial \varphi}{\partial n} \right|^2 + \sigma \mathcal{C} = \rho_0 \quad \text{constant on } \Gamma \quad (1)$$

Then:

$$\frac{\partial \varphi}{\partial n} = \varkappa \sqrt{2\mu_0(\rho_0 - \sigma \mathcal{C})} \quad \text{with } \varkappa = \pm 1. \quad (2)$$

Therefore  $\rho_0 \geq \max_{\Gamma} \sigma \mathcal{C}$ . However,  $\frac{\partial \varphi}{\partial n}$  is zero at some points, therefore:

$$\rho_0 = \max_{\Gamma} \sigma \mathcal{C}. \quad (3)$$

Calling  $\bar{\rho} = \sqrt{2\mu_0(\rho_0 - \sigma \mathcal{C})}$  we have:

$$\frac{\partial \varphi}{\partial n} = \varkappa \bar{\rho} \quad \text{on } \Gamma, \quad (4)$$

with the sign changes of  $\varkappa$  at the zeros of  $(\rho_0 - \sigma \mathcal{C})$ , that is **at the points of maximum curvature.**

## Design of inductors - formulation

We can formulate the problem as: **find  $j_0$  and  $c$**  such that the **overdetermined** problem

$$\begin{cases} -\Delta\varphi &= \mu_0 j_0 & \text{in } \Omega, \\ \varphi &= 0 & \text{on } \Gamma, \\ \frac{\partial\varphi}{\partial n} &= \varkappa \bar{p} & \text{on } \Gamma, \\ \varphi(x) &= c + o(1) & \text{as } \|x\| \rightarrow \infty, \end{cases} \quad (1)$$

has a solution  $\varphi \in W_0^1(\Omega)$ .

We know that for a simply connected  $\omega$ , with  $\Gamma$  an analytic Jordan curve satisfying a **compatibility condition**, and  $p_0 = \max_{\Gamma} \sigma \mathcal{C}$  (the maximum must be attained at an even number of points) then (Henrot and Pierre 1989):

- (i) **there exists a solution for the design problem,**
- (ii) **the solution  $j_0$  is not unique.**

## Design Problem - formulation

We propose to minimize the Kohn–Vogelius functional:

$$J(\phi) = \frac{1}{2} \|\phi\|_{L^2(\Gamma)}^2 = \frac{1}{2} \int_{\Gamma} |\phi|^2 \, ds, \quad (1)$$

where the auxiliary function  $\phi$  depends implicitly on  $j_0$  and  $c$  through the solution of the problem:

$$\begin{cases} -\Delta\phi & = \mu_0 j_0 & \text{in } \Omega, \\ \frac{\partial\phi}{\partial n} & = \varkappa \bar{p} & \text{on } \Gamma, \\ \phi(\mathbf{x}) & = c + o(1) & \text{as } \|\mathbf{x}\| \rightarrow \infty. \end{cases} \quad (2)$$

There is a compatibility condition:

$$\int_{\Gamma} \varkappa \bar{p} \, ds = 0, \quad (3)$$

## Design Problem - possible formulation

SAND formulation of the design problem:

$$\begin{aligned}
 & \min_{j_0, \phi, c} J(\phi), \\
 \text{s.t.} \quad & \begin{cases} -\Delta \phi = \mu_0 j_0 & \text{in } \Omega, \\ \frac{\partial \phi}{\partial n} = \varkappa \bar{p} & \text{on } \Gamma, \\ \phi(x) = c + o(1) & \text{as } \|x\| \rightarrow \infty, \end{cases} \\
 & \int_{\Omega} j_0 \, dx = 0, \\
 & j_0(x) \in \{-I, 0, +I\} \quad \forall x \in \Omega,
 \end{aligned} \tag{1}$$

where  $I$  is a given constant value for the electric current density.

## Design Problem - proposed formulation

We propose the following penalized SAND formulation of the design problem:

$$\begin{aligned}
 & \min_{j_0, \phi, c} \quad J(\phi) + \rho\psi(j_0), \\
 & \text{s.t.} \quad \begin{cases} -\Delta\phi &= \mu_0 j_0 & \text{in } \Omega, \\ \frac{\partial\phi}{\partial n} &= \varkappa \bar{p} & \text{on } \Gamma, \\ \phi(x) &= c + o(1) & \text{as } \|x\| \rightarrow \infty, \end{cases} \quad (1) \\
 & \int_{\Omega} j_0 \, dx = 0, \\
 & j_0(x) \in [-l, +l]
 \end{aligned}$$

We relax the last constraint, now  $l$  is a given bound for the electric current density, and  $\rho\psi(j_0)$  acts as a penalty term  $\psi(j_0) = \int_{\Omega} |j_0| \, dx$ .



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# Discretization

$$j_0 = I \sum_{p=1}^m \alpha_p \chi_{\Theta_p}, \quad \Theta = \cup_{p=1}^m \Theta_p \subset \Omega. \quad (2)$$

$\alpha_p \in [-1, 1]$ : dimensionless coefficients (**continuous project variables**).

$$c(\xi)\phi(\xi) + \int_{\Gamma} q^* \phi \, ds - \int_{\Gamma} u^* \kappa \bar{p} \, ds = c + \int_{\Omega} u^* \mu_0 j_0(x) \, dx, \quad (3)$$

where  $u^*$  is the fundamental solution of the problem,

$u^*(\xi, x) = -\log \|\xi - x\| / (2\pi)$ ,  $q^*$  is the normal derivative of  $u^*$ .

After application of the BEM:

$$\mathbf{H}\phi - \mathbf{G}\bar{p} = \mathbf{c}d + \mathbf{A}\alpha, \quad (4)$$

# Discretization

$$J(\phi) = \frac{1}{2} \int_{\Gamma} \phi^2 \, ds = \frac{1}{2} \phi^T \mathbf{M} \phi, \quad (1)$$

$$\int_{\Omega} j_0 \, ds = \mathbf{e}^T \boldsymbol{\alpha}, \quad (2)$$

$$\psi(j_0) = \int_{\Omega} |j_0| \, ds = \mathbf{e}^T |\boldsymbol{\alpha}|, \quad (3)$$

Where  $\mathbf{M}$  is obtained by integrating the interpolation functions and  $\mathbf{e}_p = l|\Theta_p|$ .

To address the absolute value we use the positive and negative parts:

$\alpha_p^+ = \max\{0, \alpha_p\}$  and  $\alpha_p^- = \max\{0, -\alpha_p\}$  so that

$$\alpha = \alpha^+ - \alpha^-, \quad \text{and} \quad |\alpha| = \alpha^+ + \alpha^-. \quad (4)$$

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# Quadratic programming formulation

$$\begin{aligned}
 & \min_{\alpha^+, \alpha^-, \phi, c} && \frac{1}{2} \phi^T \mathbf{M} \phi + \rho \mathbf{e}^T (\alpha^+ + \alpha^-), \\
 & \text{s.t.} && \mathbf{H} \phi - \mathbf{G} \bar{\mathbf{p}} = \mathbf{c} \mathbf{d} + \mathbf{A} (\alpha^+ - \alpha^-), \\
 & && \mathbf{e}^T (\alpha^+ - \alpha^-) = 0, \\
 & && 0 \leq \alpha^+ \leq 1, \\
 & && 0 \leq \alpha^- \leq 1.
 \end{aligned} \tag{1}$$

The boundary element matrices  $\mathbf{H}$ ,  $\mathbf{G}$  and  $\mathbf{A}$  are full. However if the number of cells is much larger than the number of boundary elements, then **Problem (1) is sparse**.

We have implemented a simple **variable mesh approach**: After solving Problem (1), we subdivide the cells whose dimensionless electric current density  $\alpha_p$  differs more than a specified tolerance of the corresponding value of any of the adjacent cells.

# Quadratic programming formulation

We have formulated the Design of inductors problem in Electromagnetic Casting as a Convex quadratic programming problem:

- ▶ There are efficient interior-point techniques of solution.
- ▶ The problem is sparse.
- ▶ A variable mesh approach was developed.

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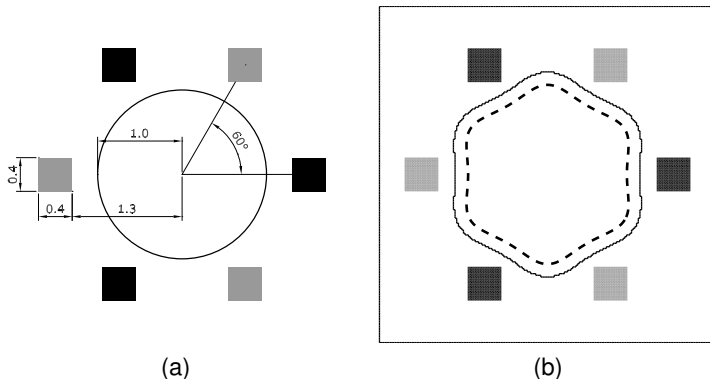
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# Example 1



**Figure :** Example 1 – (a) initial configuration of the direct free-surface problem, (b) target shape of area  $S_0 = \pi$ .



# Example 1

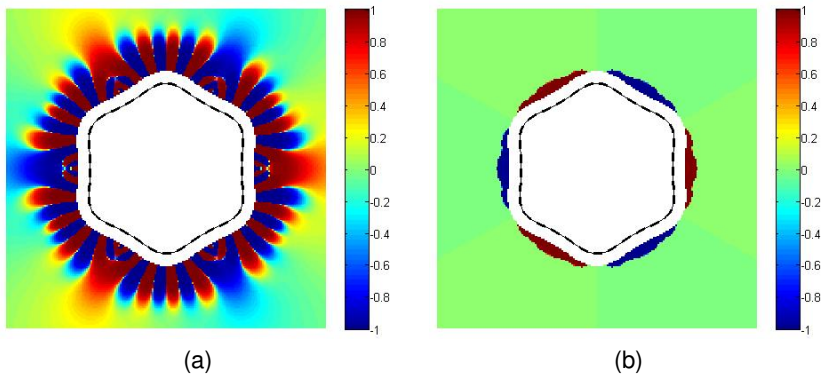


Figure : Example 1 – contour plot of  $I^{-1}j_0$ , (a)  $\rho = 0$ , (b)  $\rho = 1 \times 10^{-7}$ .

# Example 1

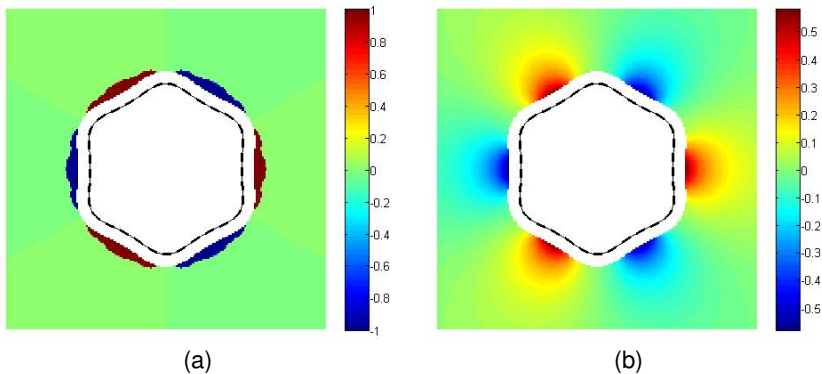
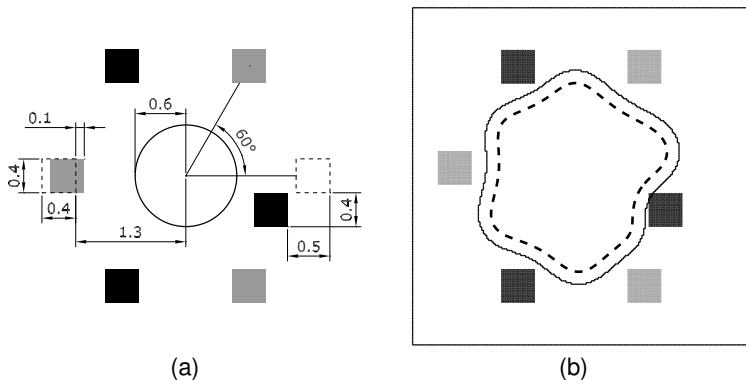


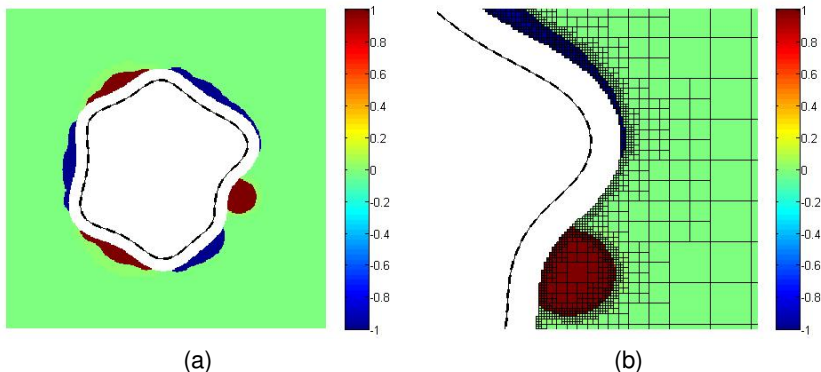
Figure : Example 1 – contour plot of  $I^{-1}j_0$ , (a) penalizing  $\|j_0\|_{L_1(\Omega)}$ , (b) penalizing  $\|j_0\|_{L_2(\Omega)}^2$ .

## Example 2



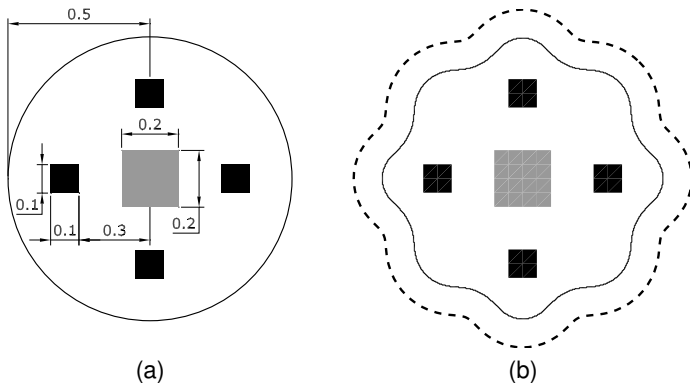
**Figure :** Example 2 – (a) initial configuration of the direct free-surface problem, (b) target shape of area  $S_0 = \pi$ .

## Example 2



**Figure :** Example 2 – contour plot of  $I^{-1}j_0$ , (a) solution obtained using a fixed mesh of **75433 cells, 15.5 minutes**, (b) detail of the solution obtained using a variable mesh of **5728 cells (the finest), 1.5 minutes**.

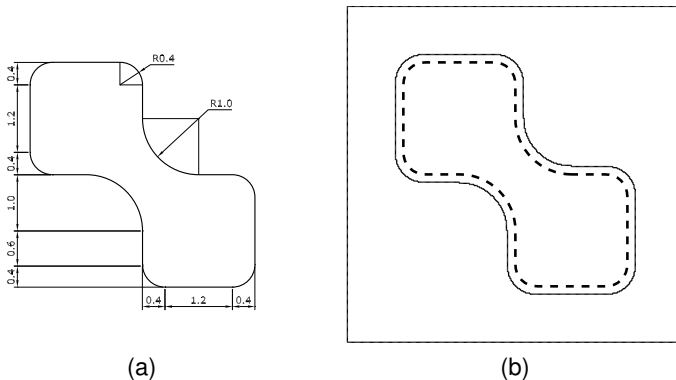
## Example 3 – Interior problem



**Figure :** Example 3 – (a) initial configuration of the direct free-surface problem, (b) target shape of area  $S_0 = 1$ .



# Example 4

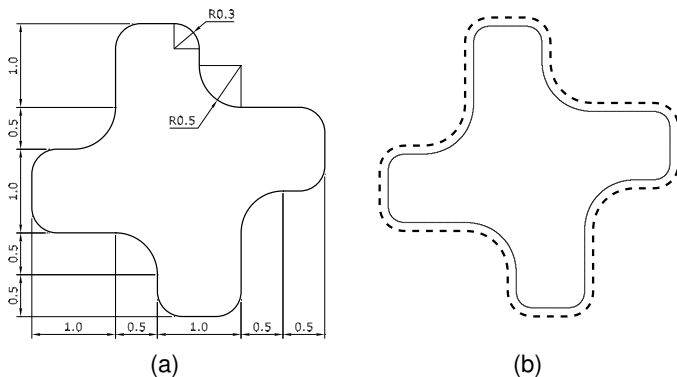


**Figure :** Example 4 – (a) description of the problem geometry, (b) target shape.





## Example 5



**Figure :** Example 5 – (a) description of the problem geometry, (b) target shape.

# Example 5

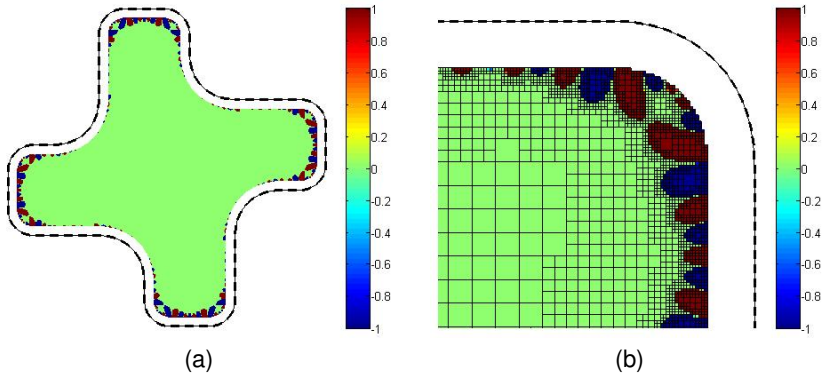


Figure : Example 5 – contour plot of  $I^{-1}j_0$ .

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## Conclusions

- ▶ A convex quadratic programming formulation was stated for solving the design of inductors problem in Electromagnetic Casting.
- ▶ The problem can be solved efficiently using interior-point optimization algorithms (we have used *quadprog* of MATLAB). In addition, the problem is sparse and a variable mesh approach was developed.
- ▶ Some examples were solved successfully.

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Thank you!